**1 Identification**

- **Product identifier**
- **Trade name**: Kleer Cellular PVC Adhesive, 20-25 Minute, Part A
- **Relevant identified uses of the substance or mixture**: Adhesive

- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier**: Extreme Adhesives, LLC
  A Division of Royal Adhesives & Sealants, LLC
  63 Epping Road
  Raymond, NH 03077
  800-888-4583

- **Information department**: Environment protection department.
- **Emergency telephone number**: ChemTrec: Day or Night within USA and Canada: 1-800-424-9300. Outside USA and Canada: +1 703-527-3887 (collect calls accepted)

**2 Hazard(s) identification**

- **Classification of the substance or mixture**
  - GHS02 Flame
  - Flam. Liq. 2  H225  Highly flammable liquid and vapor.
  - GHS08 Health hazard
  - STOT RE 2  H373  May cause damage to organs through prolonged or repeated exposure.
  - GHS07
  - Eye Irrit. 2A  H319  Causes serious eye irritation.
  - H402  Harmful to aquatic life.

- **Label elements**
  - **GHS label elements**: The product is classified and labeled according to the Globally Harmonized System (GHS).
  - **Hazard pictograms**
    - GHS02
    - GHS07
    - GHS08

- **Signal word** Danger
- **Hazard statements**
  High flammable liquid and vapor.
  Causes serious eye irritation.

(Contd. on page 2)
Trade name: Kleer Cellular PVC Adhesive, 20-25 Minute, Part A

May cause damage to organs through prolonged or repeated exposure.
Harmful to aquatic life.

· Precautionary statements
If medical advice is needed, have product container or label at hand.
Keep out of reach of children.
Read label before use.
Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
Use explosion-proof electrical/ventilating/lighting/equipment.
Do not breathe dust/fume/gas/mist/vapors/spray.
Wear protective gloves / eye protection / face protection.
Wear eye protection / face protection.
Ground/bond container and receiving equipment.
Keep container tightly closed.
Use only non-sparking tools.
Avoid release to the environment.
Take precautionary measures against static discharge.
Wash thoroughly after handling.
IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists: Get medical advice/attention.
Get medical advice/attention if you feel unwell.
In case of fire: Use for extinction: CO2, powder or water spray.
Store in a well-ventilated place. Keep cool.
Dispose of contents/container in accordance with local/regional/national/international regulations.

· Classification system:
· NFPA ratings (scale 0 - 4)

![ NFPA ratings image ]

Health = 2
Fire = 3
Reactivity = 2

· HMIS-ratings (scale 0 - 4)

![ HMIS-ratings image ]

Health = 2
Fire = 3
Physical Hazard = 2

· Other hazards
· Results of PBT and vPvB assessment
· PBT: Not applicable.
· vPvB: Not applicable.

3 Composition/information on ingredients

· Chemical characterization: Mixtures
· Description: Mixture

· Hazardous components:

<table>
<thead>
<tr>
<th>Component</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>80-62-6 methyl methacrylate</td>
<td>25-50%</td>
</tr>
<tr>
<td>79-41-4 methacrylic acid</td>
<td>2.5-10%</td>
</tr>
<tr>
<td>128-37-0 2,6-di-tert-butyl-p-cresol</td>
<td>2.5-10%</td>
</tr>
<tr>
<td>13463-67-7 titanium dioxide</td>
<td>2.5-10%</td>
</tr>
</tbody>
</table>
4 First-aid measures

· Description of first aid measures
  · After inhalation:
    Supply fresh air or oxygen; call for doctor.
    In case of unconsciousness place patient stably in side position for transportation.
  · After skin contact: Immediately wash with water and soap and rinse thoroughly.
  · After eye contact:
    Rinse opened eye for 20 minutes under running water. If eye becomes irritated, obtain medical treatment.
  · After swallowing:
    Rinse out mouth with water. Drink 1 - 2 glasses of water but DO NOT induce vomiting. Do not give liquids to a drowsy, convulsing or unconscious person. If vomiting occurs spontaneously, keep head below hips to prevent aspiration.
    Seek medical treatment.

· Information for doctor:
  · Most important symptoms and effects, both acute and delayed No further relevant information available.
  · Indication of any immediate medical attention and special treatment needed No further relevant information available.

5 Fire-fighting measures

· Extinguishing media
  · Suitable extinguishing agents:
    Foam
    CO2, sand, extinguishing powder. Do not use water.
  · For safety reasons unsuitable extinguishing agents: Water
  · Special hazards arising from the substance or mixture No further relevant information available.

· Advice for firefighters
  · Protective equipment: Protective clothing and respiratory protective device.

6 Accidental release measures

· Personal precautions, protective equipment and emergency procedures
  Wear protective equipment. Keep unprotected persons away.
  Ensure adequate ventilation

· Environmental precautions: Do not allow to enter sewers/ surface or ground water.

· Methods and material for containment and cleaning up:
  Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
  Dispose of contaminated material as waste in accordance with federal state and local regulations.
  Ensure adequate ventilation.

· Reference to other sections
  See Section 7 for information on safe handling.
  See Section 8 for information on personal protection equipment.
  See Section 13 for disposal information.

(Contd. on page 4)
7 Handling and storage

· Handling:
· Precautions for safe handling
  Avoid prolonged or repeated contact with skin.
  Avoid contact with eyes.
  Wash thoroughly after handling.
  Handle/process in well ventilated areas.
  Open containers in a well ventilated area and avoid breathing headspace vapors.
  Prevent formation of aerosols.
· Information about protection against explosions and fires:
  Keep container closed when not in use.
  Keep ignition sources away - Do not smoke.
  Protect against electrostatic charges.
· Conditions for safe storage, including any incompatibilities
· Storage:
· Requirements to be met by storerooms and receptacles: Store in a cool location away from direct heat.
· Information about storage in one common storage facility:
  Store away from oxidizing agents.
  Store away from reducing agents.
· Further information about storage conditions:
  Protect from contamination.
  Protect from humidity and water.
  Store in dry conditions.
  Keep receptacle tightly sealed.
· Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

· Additional information about design of technical systems: No further data; see item 7.
· Control parameters

<table>
<thead>
<tr>
<th>Component</th>
<th>PEL Long-term value: 410 mg/m³, 100 ppm</th>
<th>REL Long-term value: 410 mg/m³, 100 ppm</th>
<th>TLV Short-term value: 410 mg/m³, 100 ppm</th>
</tr>
</thead>
<tbody>
<tr>
<td>80-62-6 methyl methacrylate</td>
<td>(SEN) NIC-DSEN Long-term value: 205 mg/m³, 50 ppm</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Component</th>
<th>REL Long-term value: 10 mg/m³</th>
<th>TLV Long-term value: 2* mg/m³</th>
</tr>
</thead>
<tbody>
<tr>
<td>128-37-0 2,6-di-tert-butyl-p-cresol</td>
<td></td>
<td>*as inhalable fraction and vapor</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Component</th>
<th>PEL Long-term value: 15* mg/m³</th>
</tr>
</thead>
<tbody>
<tr>
<td>13463-67-7 titanium dioxide</td>
<td>*total dust</td>
</tr>
<tr>
<td>REL See Pocket Guide App. A</td>
<td></td>
</tr>
<tr>
<td>TLV Long-term value: 10 mg/m³</td>
<td>withdrawn from NIC</td>
</tr>
</tbody>
</table>
Trade name: Kleer Cellular PVC Adhesive, 20-25 Minute, Part A

80-15-9 α,α’-dimethylbenzyl hydroperoxide
   WEEL Long-term value: 6 mg/m³, 1 ppm
   Skin

98-59-9 tosyl chloride
   WEEL Ceiling limit value: 5 mg/m³

- Additional information: The lists that were valid during the creation were used as basis.
- Exposure controls
- Personal protective equipment (see listings below)
- General protective and hygienic measures:
  Keep away from foodstuffs, beverages and feed.
  Immediately remove all soiled and contaminated clothing.
  Wash hands before breaks and at the end of work.
  Avoid contact with the eyes and skin.
- Breathing equipment:
  Use approved respiratory protection equipment when airborne exposure is excessive. Consult the respirator manufacturer to determine the appropriate type of equipment for a given application. Observe respirator use limitations specified by the manufacturer.
- Protection of hands:
  Protective gloves
  The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
  - Material of gloves
    Nitrile rubber, NBR
    The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer.
  - Penetration time of glove material
    The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.
- Eye protection:
  Safety glasses with side shields.
  Tightly sealed goggles
- Body protection: Protective work clothing

9 Physical and chemical properties

- Information on basic physical and chemical properties
- General Information
  - Appearance:
    Form: Liquid
    Color: Off White
  - Odor:
    Odour threshold: Characteristic
  - pH-value: Not determined.
### 10 Stability and reactivity

- **Reactivity**
- **Chemical stability**
  - **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
  - **Possibility of hazardous reactions**
    - Danger of polymerization.
    - Polymerization may occur upon loss of inhibitor.
  - **Conditions to avoid**
    - Heat, flames, sparks, hot surfaces, ignition sources.
    - Direct sunlight
  - **Incompatible materials:**
    - Strong oxidizers, acids, and bases.
    - Reacts with strong alkali.
  - **Hazardous decomposition products:** Carbon monoxide and carbon dioxide

---

<table>
<thead>
<tr>
<th>· Change in condition</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>· Melting point:</td>
<td>Undetermined.</td>
</tr>
<tr>
<td>· Boiling point:</td>
<td>101 °C (214 °F)</td>
</tr>
</tbody>
</table>

| · Flash point:                | 10 °C (50 °F) |

| · Flammability (solid, gaseous): | Not applicable. |

| · Ignition temperature:        | 430 °C (806 °F) |

| · Decomposition temperature:  | Not determined. |

| · Auto igniting:               | Product is not selfigniting. |

| · Danger of explosion:         | Product is not explosive. However, formation of explosive air/vapor mixtures are possible. |

| · Flammable limits:            |          |
| · Lower:                       | 2.1 Vol % |
| · Upper:                       | 12.5 Vol % |

| · Vapor pressure at 20 °C (68 °F): | 47 hPa (35 mm Hg) |

| · Specific gravity at 20 °C (68 °F): | 1.03 g/cm³ (8.595 lbs/gal) |
| · Relative density                 | Not determined. |
| · Vapour density                   | >1 at 20C |
| · Evaporation rate                 | Not determined. |

| · Solubility in / Miscibility with Water: | Not miscible or difficult to mix. |

| · Partition coefficient (n-octanol/water): | Not determined. |

| · Viscosity:                                 |          |
| · Dynamic:                                   | Not determined. |
| · Kinematic:                                 | Not determined. |

| · Solvent content:                           |          |
| · Organic solvents:                          | 0.0 %    |

| · Other information                          | No further relevant information available. |
11 Toxicological information

- Information on toxicological effects
- Acute toxicity:

<table>
<thead>
<tr>
<th>LD/LC50 values that are relevant for classification:</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>80-15-9 α,α'-dimethylbenzyl hydroperoxide</strong></td>
</tr>
<tr>
<td>Oral LD50</td>
</tr>
<tr>
<td>Dermal LD50</td>
</tr>
<tr>
<td>Inhalative LC50/4 h</td>
</tr>
</tbody>
</table>

- Primary irritant effect:
  - on the skin: May irritate the skin.
  - on the eye: Irritating effect.
  - Sensitization: No sensitizing effects known.

- Additional toxicological information:
The product shows the following dangers according to internally approved calculation methods for preparations:
  - Irritant

- Carcinogenic categories

  - IARC (International Agency for Research on Cancer)
    - methyl methacrylate 80-62-6 3
    - 2,6-di-tert-butyl-p-cresol 128-37-0 3
    - titanium dioxide 13463-67-7 2B

  - NTP (National Toxicology Program)
    - None of the ingredients is listed.

  - OSHA-Ca (Occupational Safety & Health Administration)
    - None of the ingredients is listed.

12 Ecological information

- Toxicity
  - Aquatic toxicity: No further relevant information available.
  - Persistence and degradability: No further relevant information available.

- Behavior in environmental systems:
  - Bioaccumulative potential: No further relevant information available.
  - Mobility in soil: No further relevant information available.

- Additional ecological information:
  - General notes: At present there are no ecotoxicological assessments.
  - Results of PBT and vPvB assessment
    - PBT: Not applicable.
    - vPvB: Not applicable.
  - Other adverse effects: No further relevant information available.

13 Disposal considerations

- Waste treatment methods
- Recommendation: Must be specially treated adhering to official regulations.
14 Transport information

- **UN-Number**
  - DOT, ADR, IMDG, IATA
  
- **UN proper shipping name**
  - DOT
  - ADR
  - IMDG, IATA

- **Transport hazard class(es)**
  - DOT

  - **Class**
    - 3 Flammable liquids

  - **Label**
    - 3

- **ADR, IMDG, IATA**

  - **Class**
    - 3 Flammable liquids

  - **Label**
    - 3

- **Packing group**
  - DOT, ADR, IMDG, IATA

- **Environmental hazards:**

- **Special precautions for user**
  - Warning: Flammable liquids

- **EMS Number:**
  - F-E,S-D

- **Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code**

- **UN "Model Regulation":**
  - UN1133, Adhesives, 3, II

15 Regulatory information

- **Safety, health and environmental regulations/legislation specific for the substance or mixture**
  - Sara

  - **Section 355 (extremely hazardous substances):**
    - None of the ingredients is listed.

  - **Section 313 (Specific toxic chemical listings):**
    - 80-62-6 methyl methacrylate
**Trade name:** Kleer Cellular PVC Adhesive, 20-25 Minute, Part A

<table>
<thead>
<tr>
<th>CAS Number</th>
<th>Chemical Name</th>
</tr>
</thead>
<tbody>
<tr>
<td>80-15-9</td>
<td>α,α'-dimethylbenzyl hydroperoxide</td>
</tr>
</tbody>
</table>

**TSCA (Toxic Substances Control Act):**
All components of this product are on the TSCA Inventory or are exempt from TSCA Inventory requirements.

**Proposition 65**

**Chemicals known to cause cancer:**
- 13463-67-7 titanium dioxide

**Chemicals known to cause reproductive toxicity:**
None of the ingredients is listed.

**Canada Domestic Substance List**
All components of this product are on the DSL(Canada Domestic Substance list) or are exempt from DSL requirements.

**Cancerogenity categories**

**EPA (Environmental Protection Agency)**
- 80-62-6 methyl methacrylate

**TLV (Threshold Limit Value established by ACGIH)**
- 80-62-6 methyl methacrylate
- 128-37-0 2,6-di-tert-butyl-p-cresol
- 13463-67-7 titanium dioxide

**MAK (German Maximum Workplace Concentration)**
- 128-37-0 2,6-di-tert-butyl-p-cresol
- 13463-67-7 titanium dioxide

**NIOSH-Ca (National Institute for Occupational Safety and Health)**
- 13463-67-7 titanium dioxide

**National regulations:**

**Water hazard class:** Water hazard class 1 (Self-assessment): slightly hazardous for water.

**Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

*16 Other information*

Although the information and recommendations set forth in this SDS are presented in good faith and are believed to be correct as of the date of this SDS, Royal Adhesives & Sealants makes no representations as to the completeness or accuracy thereof. Information is supplied on the condition that the persons receiving and using it will make their own determination as to the suitability for their purpose prior to use. In no event will Royal Adhesives & Sealants or any affiliate thereof be responsible for damages of any nature whatsoever resulting from the use or reliance on the information set forth in the SDS.

**Department issuing SDS:** Environment protection department.

**Creation Date:** 06/10/2015

**Date of preparation / last revision:** 06/10/2015 /

**Abbreviations and acronyms:**
- ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
- IMDG: International Maritime Code for Dangerous Goods
- DOT: US Department of Transportation
- IATA: International Air Transport Association
- ACGIH: American Conference of Governmental Industrial Hygienists
- EINECS: European Inventory of Existing Commercial Chemical Substances
- ELINCS: European List of Notified Chemical Substances
- CAS: Chemical Abstracts Service (division of the American Chemical Society)
- NFPA: National Fire Protection Association (USA)
Trade name: Kleer Cellular PVC Adhesive, 20-25 Minute, Part A

HMIS: Hazardous Materials Identification System (USA)
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent
Flam. Liq. 2: Flammable liquids, Hazard Category 2
Eye Irrit. 2A: Serious eye damage/eye irritation, Hazard Category 2A
STOT RE 2: Specific target organ toxicity - Repeated exposure, Hazard Category 2
Hazardous to the aquatic environment - Acute Hazard, Category 3