

**SUGGESTED USES AND APPLICATIONS:**

**KLEER PVC CEMENT**

is a cost-effective solution for gluing smaller, shorter length joints such as butt joints and scarf joints. It can be used in colder weather where speed is of the essence, and works best when joints fit tightly together. It has the longest shelf life in the Kleer family and provides our lowest cost adhesive solution per square foot. Application is simple with the attached applicator brush.



**KLEER PVC ADHESIVES**

can be used in the same places as cement but are easier to apply to longer length joints and can also be used to fill nail holes and surface imperfections. Two different working times are available and are suggested based on the specific application and the user's experience level. Laminating adhesive is recommended for gluing layers together to create thicker products.



**KLEER PVC STRUCTURAL SEALANT**

is a multi-purpose product. Its tenacious adhesion and elastomeric properties make it the ideal product for filling expansion gaps and filling nail holes. It skins over quickly and can be painted in 2 hours, with a full work time of roughly one week.



**ALL ADHESIVE AND SEALANT PRODUCTS ARE COLOR MATCHED TO KLEER TRIM PRODUCTS.**

**SUGGESTED USES:**

- Short butt joints on a window surround: ○△□
- Short scarf joints used to create long-run fascia boards: ○△□
- Long butt joints like those found in corner boards: ○△
- Long mitered joints like those found in KLEERWrap Post Wraps: ○△
- Filling expansion gaps: ⊕
- Filling nail holes: ⊕○⊗
- Filling spaces between millwork components: ⊕○
- Repairing surface imperfections: ○
- Adhering Kleer Trimboards to a wood substrate: ○△
- Laminating pieces of Kleer Trimboard to make a thicker product: ◇
- Installing trimboard at 40 degrees: ○□

⊕ Kleer Structural Sealant	□ Kleer Cellular PVC Cement
○ Kleer 4-7 Minute Work Time Adhesive	⊗ Kleer Nail Stick
△ Kleer 20-25 Minute Work Time Adhesive	◇ Kleer Laminating Grade Adhesive

**FREQUENTLY ASKED QUESTIONS:**

- I don't do much PVC trim work. Which product is most cost effective and has the longest shelf life?** *Kleer Cellular PVC Cement.*
- Are any of the Kleer Cement, Adhesive or Sealant products paintable?** *While most of the products are color matched to Kleer Trimboards, all can be painted with 100% acrylic house paint.*
- Do I have to paint all of the products?** *None of the products need to be painted for protection, but Kleer Nail Stick cures to a light gray color that doesn't match Kleer Trimboards.*
- Do any of the products turn yellow from sunlight if they aren't painted?** *No, all products contain UV inhibitors that are highly resistant to yellowing.*
- Can I install Kleer PVC Trim Products using Kleer Cement, Adhesives or Sealant without using nails or screws?** *No, it is recommended that all Kleer Trimboard and Sheet products always be installed using mechanical fasteners.*
- I need to glue Kleer Trimboards to steel studs. Which product should I use?** *Both Kleer Two Part Adhesives will bond Kleer to cleaned steel studs.*
- Which products can be sanded?** *Kleer Cellular PVC Cement, Kleer Two Part Adhesives and Kleer Nail Stick can all be sanded.*

**VIEW TECHNICAL BULLETINS AND MSDS SHEETS FOR ALL OF OUR PRODUCTS AT [KLEERLUMBER.COM](http://KLEERLUMBER.COM)**

**A BUILDER'S GUIDE TO CELLULAR PVC ADHESIVES AND SEALANTS**

Never again will you be standing in the aisle debating which product is best used with PVC Trim. Our comprehensive system of products eliminates the guesswork so you can finish your next project the right way.



# EXPLORE OUR ENTIRE LINE OF ADHESIVE AND SEALANT PRODUCTS.

## 1 KLEER CELLULAR PVC SEALANT

A resilient, flexible structural sealant that forms a durable, non-shrinking bond with 100% joint movement. It is entirely waterproof and non-slump.

## 2 KLEER CELLULAR PVC NAIL STICK

A two-part epoxy putty used for filling nail holes in PVC. Cures off-white to light grey. Sand it, drill it and paint it to make a great finish for any installation.

## 3 KLEER CELLULAR PVC CEMENT

A superior quality, fast-drying adhesive that creates a strong yet flexible bond and provides outstanding resistance to weather and temperature extremes. Color matched to Klear PVC trim products, it is available in 4 oz., 8 oz., and 16 oz. cans with built-in applicator brushes.

## 4 KLEER CELLULAR ADHESIVE: 220 ML

4-7 MINUTE WORK TIME

220ml two-part structural adhesive with a 4-7 minute work time. 100% waterproof, UV stable, can be sanded and painted, and is color matched to Klear PVC trim products. Ideal to fill nail holes and gaps up to 3/8" without the need for fasteners or biscuits, and can be used to smooth cut edges for a more finished look.

## 5 KLEER CELLULAR PVC LAMINATING ADHESIVE: 220 ML

220ml two-part structural adhesive. Lower viscosity for enhanced "flow-out" requires less clamping pressure for a thin, void-free bond when laminating cellular PVC faces together to create thicker pieces.

## KLEER CELLULAR PVC CEMENT THINNER: 16 OZ

Used to change viscosity or to reactivate dried Klear Cellular PVC Cement.



## 6 KLEER CELLULAR PVC ADHESIVE: 25 ML & 50 ML

4-7 AND 20-25 MINUTE WORK TIMES

50ml two-part structural adhesive. 100% waterproof, UV stable, can be sanded and painted, and is color matched to Klear PVC products. 4-7 minute work time is ideal to fill nail holes and gaps up to 3/8" without the need for fasteners or biscuits, and can be used to smooth cut edges for a more finished look. 20-25 minute work time is ideal for applications where a slower work time is preferred. It can be used to fill nail holes and gaps up to 1/8" without the need for fasteners or biscuits.

## KLEER CAULK GUN ADAPTER

Used with a standard caulking gun in place of a Klear 50ml Applicator Gun to extrude the correct mix from a 50ml cartridge of Klear Cellular PVC Adhesive.



## 7 KLEER CELLULAR PVC ADHESIVE: 25 ML SYRINGE & 220 ML

20-25 MINUTE WORK TIME

220ml two-part structural adhesive with a 20-25 minute work time. 100% waterproof, UV stable, can be sanded and painted, and is color matched to Klear PVC trim products. Ideal for applications where a slower work time is preferred. It can be used to fill nail holes and gaps up to 1/8" without the need for fasteners or biscuits.

## KLEER QUICK MIXER TIPS: 50 ML & 220ML

For use with Klear Cellular PVC Adhesive. Get the perfect, on-ratio mix each and every time. Designed with a low internal volume for less waste and greater value. 1:1 ratio cartridges for simple and effective application. 24 count.

## KLEER APPLICATOR GUNS: 50 ML & 220 ML

Used to easily extrude the correct mix of Klear Cellular PVC Adhesives.



**SEE REVERSE SIDE FOR USAGE SUGGESTIONS AND FREQUENTLY ASKED QUESTIONS.**